

	0	0	0	
	0	0	0	
	18	Item #	Qty	Part Name
	$\sim \check{\circ}$	1	1	Main Spring
	$\sqrt{14}$	2	1	Barrel
	$\wedge \frown$	4	2	BoltArm
	$\langle \tilde{\omega} \rangle$			
	$\sqrt{-0}$	7	1	Ram2core
		8	7	10-32 Screws (1-3/4")
		9	7	Short Pins
	l.	10	14	4-40 Lock Nuts
		11	1	ShockPad
4		12	1	4-40 Standoff (11/32")
Tolon Clow II Hardward	IZ:	13	2	Dash 123 O-Rings
Taion Claw U Hardware	NIL	14	8	10-32 Hex Nuts
11/19/19		15	21	4-40 Screws (3/8" flat)
11/10/10		16	2	UChannel
Printed Parts NOT included.		17	3	Extension Springs
Tools needed: Philips Screwdriver, 3/8 Combination Wrench, Round Nee	dle File	18	6	10-32 Screws (5/16")
		. L		

several spares and I typically include extras of the majority of the items.

To assemble this blaster you will need a Slotted Screwdriver, Small Philips Screwdriver, 3/8 Combination Wrench, and a Round Needle File. You may also need a 3/8" socket and a square drive extension to use with it.

The Plunger Tube in the Hardware Kit does come pre-lubricated. But it's also a good idea to have extra lubricant on-hand for the Plunger Tube and I would recommend only using a clear Silicone Grease such as Oatey's brand #30219. Any clear 90% silicone grease will work fine so long as it does not include any additives. NEVER USE SILICONE LUBRICANT FROM AN AEROSOL CAN. The propellants used in those are harmful to plastic parts.

ALSO AVOID DRY-FIRING THIS BLASTER EXCESSIVELY. Firing without a dart in the barrel will add unneeded wear on this blaster, especially if the higher load rating springs are installed. Also do not pull the trigger with the foregrip in the rearward position (with the breech open). The breech being slammed closed by the main spring is very likely to damage both the breech itself and the magwell.























Insert a magazine into the magwell. If the fit is too tight you may need to loosen the screw that clamps the barrel into the muzzle, then the two that attach the front of the NamePlate prints to the MagFront print. Then retighten once the magazine fit feels correct.

Slide the foregrip back to compress the mainspring until the plunger gets engaged on the Sear. With the breech OPEN install a Magazine loaded with darts. The design natively supports both Talon mags, and Katana mags. Slide the foregrip all the way forwards to chamber the dart in the top of the Magazine. You can load up to three darts into the barrel at a time if desired by cycling the Foregrip back and forth multiple times prior to pulling the Trigger. ONLY PULL THE TRIGGER WHEN THE BREECH IS CLOSED AND THE FOREGRIP IS IN THE FORWARD POSITION. If you do not have a dart loaded in the barrel and need to pull the Trigger to de-prime the blaster, plug the end of the barrel with your finger before doing so.

Replacing the Main Spring does not require full disassembly of the Blaster. You just need to reverse the last 2 steps in these instructions in order to take the buttplate off.

The Blaster and Hardware Kits are shipped with K25 springs. The K25 is rated slightly lower than the K26, which is also available. The alternate spring options are the K31 and 788 which both have to be purchased separately or opted for as a replacement. Either are recommended for indoor use, or for younger players.