



both the breech itself and the magwell.































While assembling the front half and tightening the hex nuts from the front, look in through the back of the upper magwell. Make adjustments to the hex nuts until the barrel is lined up and concentric with the magwell like what is shown above.











3/16" drill bit run SLOWLY with a power drill, or by hand, or with a small round needle file.





Slide the foregrip back to compress the mainspring until the plunger gets engaged on the Sear. With the breech OPEN install a Magazine loaded with darts. Slide the foregrip all the way forwards to chamber the dart in the top of the Magazine. You can load up to four darts into the barrel at a time if desired by cycling the Foregrip back and forth multiple times prior to pulling the Trigger. ONLY PULL THE TRIGGER WHEN THE BREECH IS CLOSED AND THE FOREGRIP IS IN THE FORWARD POSITION. If you do not have a dart loaded in the barrel and need to pull the Trigger to de-prime the blaster, plug the end of the barrel with your finger before doing so.

Replacing the Main Springdoes not require full disassembly of the Blaster. You just need to reverse the last 2 steps in these instructions in order totake the buttplate off.

The Blaster and Hardware Kits are shipped with K26 and K25 springs. The K25 is rated slightly lower than the K26. The alternate spring options are the K31 and 788 which both have to be purchased separately or opted for as a replacement. Either are recommended for indoor use, or for younger players.

To reduce the performance of the Blaster by 10% to 20% the Ram can be operated with the O-Ring removed/absent without any issues.









More accessories to be added in due time.