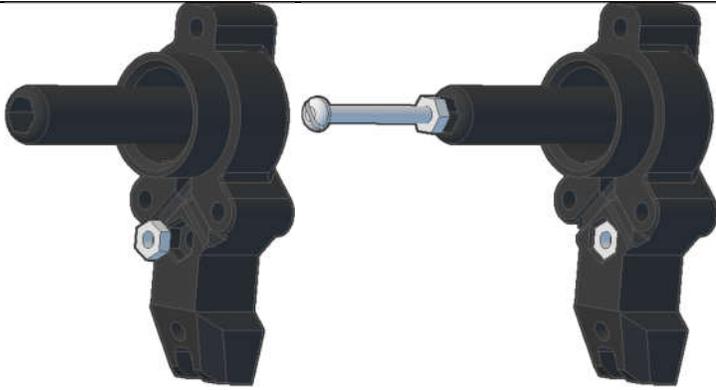


Caliburn Adjustable Stock Assembly

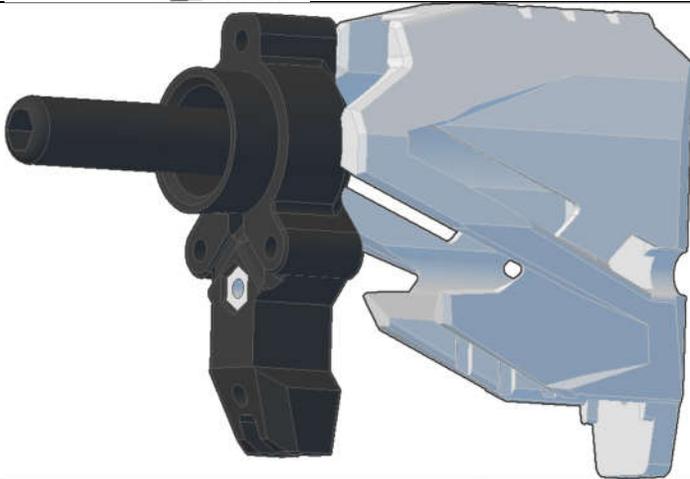


Insert a hex nut into the socket in the front of the Astock1a print.

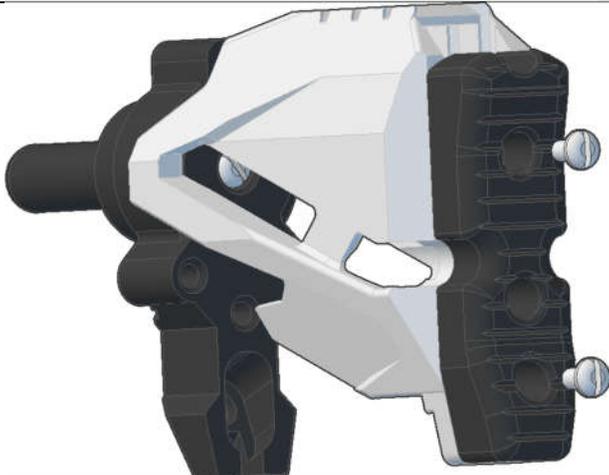
Add a hex nut to the end of a 1-3/4" long screw and use it to push the hex nut to the bottom of the socket in the spring guide. Once it's bottomed out in the socket, unscrew and remove the 1-3/4" screw.



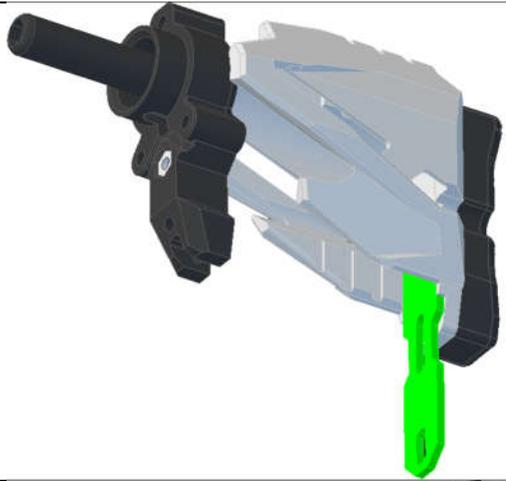
Drive the 1-3/4" long screw into the hex nut from the back of Astock1a until tight. If it won't go in or can't reach you may need to clean the hole in the print with a drill bit or needle file.



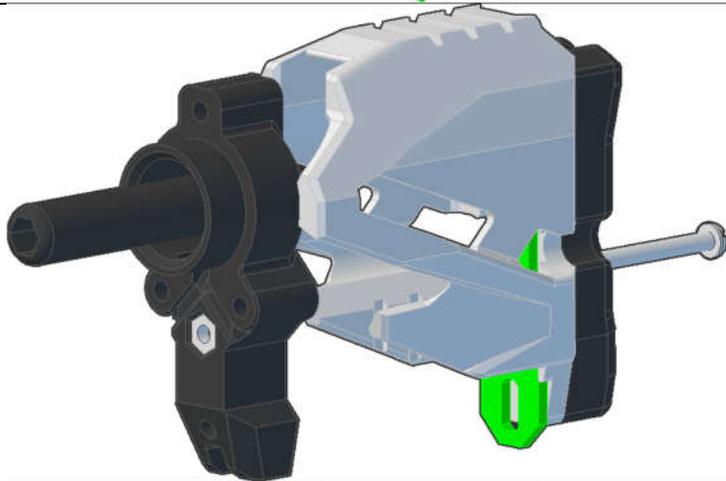
Slide the Astock2a print over the Astock1a. You may need to file any burrs obstructing this process off the edges of the Astock1a print.



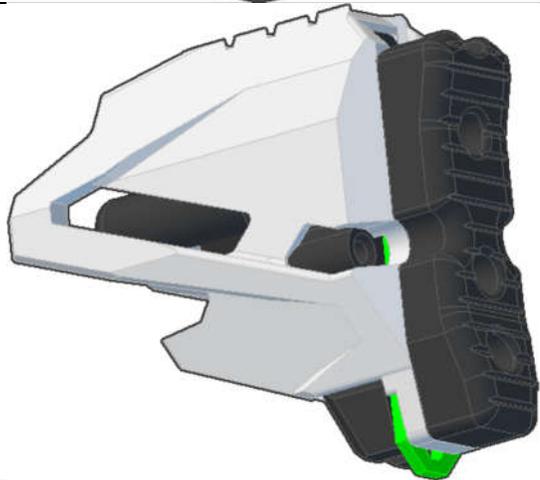
Attach the Astockpad to Astock2a by driving two short 10-32 screws into Astock2a.



Slide the AstockKey print into the Astock2a print from below. If it doesn't slide you may need to file the sides of it until it can.

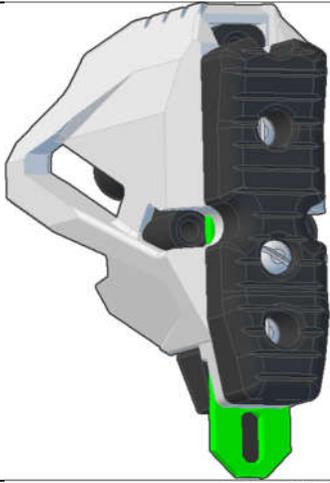


Slide the Astock2a assembly onto Astock1a. Feed a 1-3/4" length screw in through the slot of AstockKey and drive it into the hex nut in the Astock1a socket.

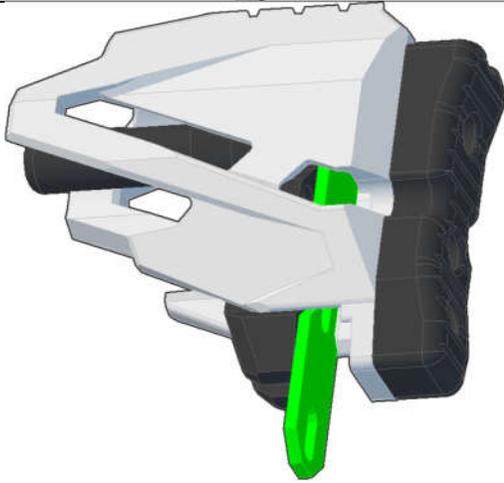


Tighten it until it bottoms out.

To adjust the stock length loosen the same screw until it's spaced quite a ways away from the Key.



Slide the Key down and out of the locking slots in Astock2a.



Slide the Astock2a assembly backwards $\frac{1}{2}$ " or more.

Push the Key forwards against the backside of Astock1a.

Slide it up into the next set of locking slots in Astock2a.

Tighten the 1-3/4" screw down onto it to lock it in place.